

Certificate

Conformity of the factory production control

according Regulation 305/2011/EU: System 2+

Certificate Registr. No. **0035-CPR-A694C.01**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation - CPR), this certificate applies to the construction product:

Scope: **Steels for quenching and tempering for metal structures or in composite metal and concrete structures, see annex to certificate: 0035-CPR-A694C, revision 7 from 29.05.2026**

Name and address of the manufacturer: **SIDENOR ACEROS ESPECIALES S.L.
Planta de Azkoitia
Ctra. Zumárraga, s/n
20720 Azkoitia (Gipuzkoa)
Spain**

Manufacturing plant: see certificate holder

Specification: This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s):

EN 10343:2009

under system 2+ are applied and that the factory production control fulfills all the prescribed requirements set out above.

Validity: This certificate was first issued on 2003-01-09 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly, but not longer than 2029-05-31.

Cologne, 2026-05-29


Dipl.-Ing. Achim Makowka
Certification body for construction products

TÜV Rheinland Industrie Service GmbH
Notified Body for construction products (NB 0035)
Am Grauen Stein, D-51105 Cologne

MS-0031546 K-101a-Rev.01

Details of Validity of the factory production control in accordance to Regulation 305/2011/EU: System 2+

Certificate holder (Manufacturer of Materials)				Manufacturing plant				Nationality		Page No.:		1													
Company Name:		SIDENOR ACEROS ESPECIALES EUROPA, S.L. 20720 Azkoitia				AZKOITIA PLANT				E		of :		1		TÜV Rheinland Industrie Service GmbH									
Location:												Date:		29.05.2026											
												Rev.:		7											
Cur -	Materials-term Materials-No.		Material Specification		Delivery Cond.		Article Type of Product		Dimensions				Weight max		Technical Specifications Requirements Technical Regulations		Remarks								
								Thick-ness mm		Ø mm		1=t / 2=kg													
								from		Up to		from		Up to		↓		res ult							
1		2		3		4		5		6a		6b		7a		7b		8a		8b		9		10	
1		42CrMo4 (1.7225)		EN 10343:2009		+QT+AR		BARS						20		160						EN 10343:2009			

Remarks	+AT = solution annealed	+NT =	normalized and tempered
	+AR = as rolled	+QT =	quenched and tempered
	+M = thermo mechanical treated	+S =	soft annealed
	+N = normalized or normalizing formed	+SR =	stress relieved

